Often the most efficient way to do something is also the most expensive and the least expensive way is the least efficient. Cleaning bead holes is an exception. The most efficient and most effective way is also the least expensive. You don't have to buy and special expensive device. Just use silicon carbide grinding grit. The same stuff that is routinely used by glass artisans to polish glass.

- Place a mandrel (or short length of mandrel) in the chuck of an electric drill.
- Dip the mandrel in water
- Dip the wet mandrel into silicon carbide grit.
- Turn the drill on and use it to grind out a beautifully clean hole.